



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-025
Job Sheet 166716-A



Part No: D119-796-025

Job Qty: 1 ea

Part Name: AW119 Landing Gear Assembly - Heavy-Duty, Run-on Landing Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 12/29/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: DWG D119-796-025 REV A, IIN-D119-796 REV F IPP REV:A 15.08.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Stores/Pkg-1	0.00	FEB 22 2018
100	Packaging	1 pcs	12/28/17	12/28/17	0.00	0.00	Packaging1		
110	HandFinish	1 pcs	12/29/17	12/29/17	0.00	8.33	HandFinish4		
120	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC5		PD 15.3.16
125	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging1		
127	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC4		
130	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		DAG 21
140	QC21-FG	1 Ea	12/29/17	12/29/17	0.00	0.00	QC21		MAR 19 2018

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-025 chg 003/ D119-646-241 paperwork

Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11

130 - Identify and pack for shipping as per PPP D119-796-025

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C46A <i>SO20684</i>	8	223	0	0
	AN3C50A <i>SO20678</i>	16	78	0	0
	AN4C6A <i>SO20676</i>	24	266	0	0
	D2652 <i>SO24430</i>	48	714	0	0
	D3407-041	2	23	0	0
	D3417-5 <i>SO20675</i>	4	44	0	0
	D3456-1 <i>SO20673</i>	2	163	0	0
	D3672-3	48	652	0	0
	D3672-7 <i>SO20671</i>	48	67	0	0
	D3883-1	2	6	0	0
	D3883-2	2	8	0	0
	D3884-1 <i>SO20677</i>	2	9	0	0
	D3884-2	2	16	0	0
	D3886-041	4	23	0	0
	MS21043-3 <i>SO20668</i>	24	651	0	0
	MS21043-4 <i>SO20666</i>	26	740	0	0
	MS21043-5 <i>SO20665</i>	8	137	0	0
	MS21250-05048 <i>SO20605</i>	8	79	0	0
	MS21920-28 <i>SO20664</i>	2	121	0	0
	NAS1149C0332R <i>SO20662</i>	24	3,215	0	0

DART
AEROSPACE
S036071

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AW119 Landing Gear Assembly - Heavy-Duty, Run-on
Landing Wearplates

PART NO: D119-796-025
Original Serial #: S036071

Revision:

Operation:

Change No:

Start up Operation
CHG003

01/27/18
Job No: 166716-A

110-HandFinish	NAS1149C0432R	5020641	48	964	0	0
	NAS1149C0532R	5020632	16	252	0	0
	D119-646-241	5016126	2	7	0	0
	D119-796-151	5041235	1	0	0	0
	D119-796-251	5039544	1	0	0	0
Part Specifications						
Specifications could not be found.						

Plex 11/27/17 8:21 AM dart.quirion.sonia



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Master Unit 000145

Tel (613) 632-5200

Containers on Master Unit 000145				
Serial No	Part No	Customer Part No	Status	Quantity
S020684	AN3C46A		Allocated	8
S020678	AN3C50A		Allocated	16
S020676	AN4C6A		Allocated	24
S024430	D2652	D2652	Allocated	48
S026448	D3407-041		Allocated	1
S036070	D3407-041		Allocated	1
S020675	D3417-5	D3417-5	Allocated	4
S020673	D3456-1	D3456-1	Allocated	2
S026450	D3672-3	D3672-3	Allocated	48
S020671	D3672-7		Allocated	32
S026451	D3883-1		Allocated	2
S026452	D3883-2		Allocated	2
S029979	D3884-1		Allocated	2
S029969	D3886-041	D3886-041	Allocated	4
S020668	MS21043-3	MS21043-3	Allocated	24
S020667	MS21043-4	MS21043-4	Allocated	26
S020666	MS21043-5		Allocated	8
S020665	MS21250-05048		Allocated	8
S020664	MS21920-28	MS21920-28	Allocated	2
S020662	NAS1149C0332R		Allocated	24
S020661	NAS1149C0432R		Allocated	48
S020658	NAS1149C0532R		Allocated	16

D3884-2 S047156x2